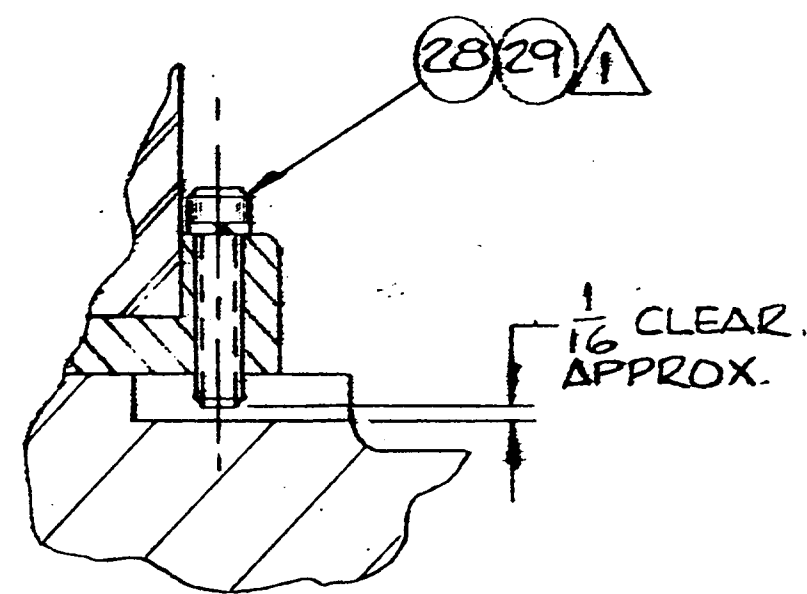
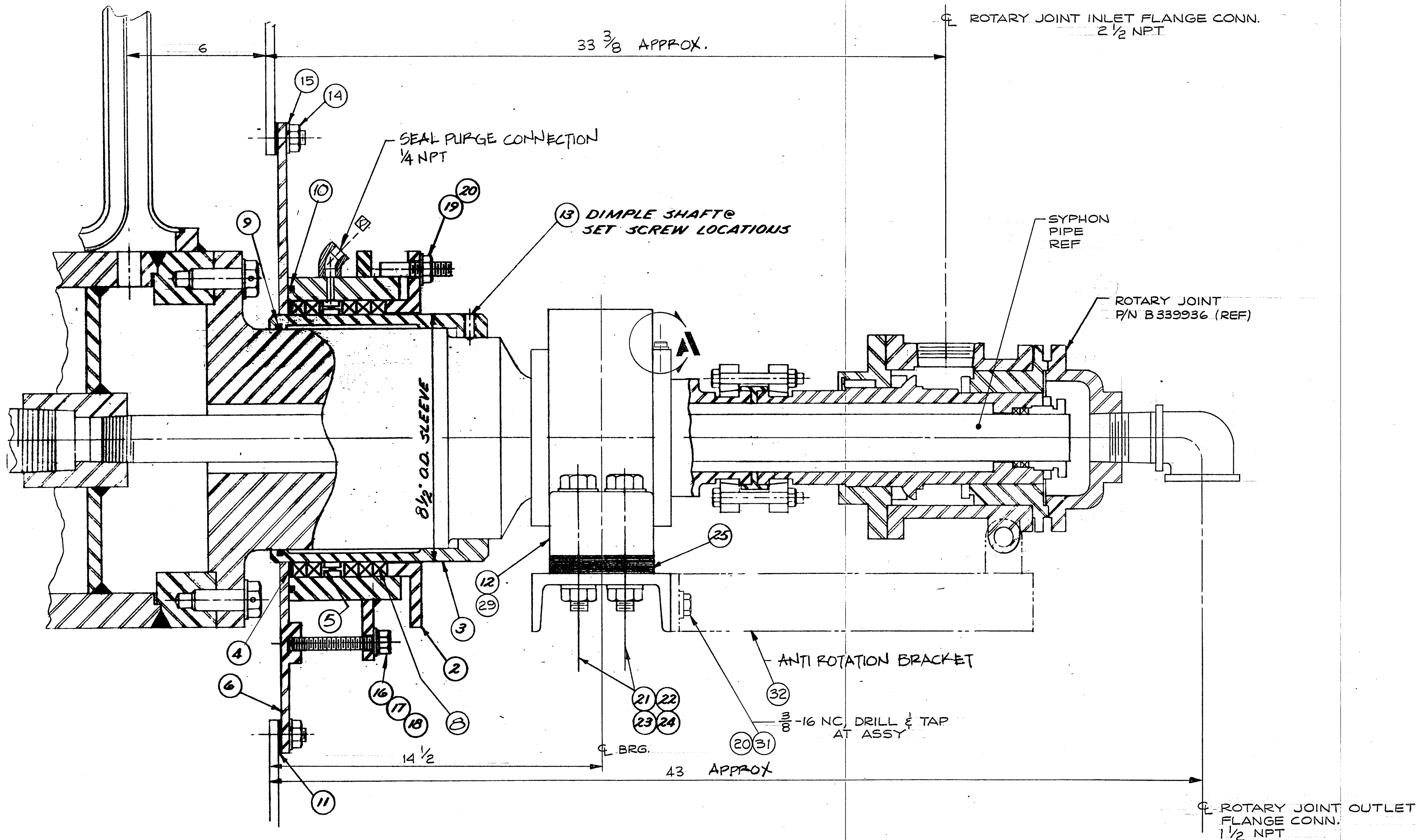




DETAIL A

ITEM	QTY	MAT'L	PART NO.	DESCRIPTION
1	1		C 335738	GLAND, PACKING
2	1		C 335737	FOLLOWER, GLAND
3	1		C 335739	SLEEVE, SHAFT
4	1		A 335743	RING, NOSE
5	1		B 335742	RING, LANTERN
6	1		C 335736	COVER, ACCESS
7				
8	12 FT	TEFLON	190415	PACKING, 5/8 SQ, 5 RINGS @ 28 5/8 LG EA
9	1	SILI.	190539	O-RING, SLEEVE
10	1	SILI.	190540	O-RING, SEAL HOUSING
11	1	SILI.	A 335744	GASKET, ACCESS COVER
12	1		190719	BEARING, PILLOW BLOCK
13	3	STL		SET SCREW, HEX SOCKET, 3/8-16NC, 1/2 LG
14	16	CS. PL.		NUT, HEX, 1/2-13NC-2B
15	16	CS. PL.		LOCKWASHER, 1/2 DIA.
16	4	CS. PL.		BOLT, HEX HD, 3/4-10NC-2A, 3-1/2 LG.
17	4	CS. PL.		LOCKWASHER, 3/4 DIA.
18	4	CS. PL.		FLAT WASHER, 3/4 DIA.
19	4	CS. PL.		NUT, FLEXLOC, 3/8-16NC-2B
20	4	CS. PL.		LOCKWASHER, 3/8 DIA.
21	4	CS. PL.		BOLT, HEX HD, 7/8-9NC-2A, 5 1/2 LG
22	4	CS. PL.		FLAT WASHER, 7/8 DIA.
23	4	CS. PL.		LOCKWASHER, 7/8 DIA.
24	4	CS. PL.		NUT, HEX, 7/8-9 NC-2B
25	6	SS	A 337494	SHIM
26				
27				
28	1	CS PL		BOLT, SOC HD, 5/8-11NC, 1 1/2 LG
29	1	CS PL		LOCKWASHER, 5/8 DIA
30				
31	1	CS PL		BOLT, HEX HD, 3/8-16NC, 3/4 LG
32	1		C 337514	BRACKET, ROTARY JOINT

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 REMOVE ALL LOCKING COLLAR SET SCREWS FROM BEARING. REPLACE (1) SET SCREW W/ 5/8-11NC SOC HD CAP SCREW & LOCKWASHER ALIGN WITH SLOT IN SHAFT. DO NOT BOTTOM IN SLOT

A	7-10-90		DELETED ITEM 7	PW	
REV.	DATE	ECN. NO.	DESCRIPTION	DR	CHK
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TOLERANCES: UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE		
FRACTIONS	±		ASSY, SEAL & BEARING TAIL END (COOLER)		
DECIMALS	.XX ±		APP	SCALE	
ANGLES	±		CHK	DRAWING NO.	REV.
HOLES	+ .010, - .005		DR	11/3/89	10/7/89
USED ON	TD-36		NEXT ASSY	D339984	A
PART NO. 339984	SIM. TO D339683	ORIG. JOB NO. 89001642	SHEET 1 OF 1		